

Date: Monday, 19/01/2009 4:53:58 PM
 User: Melanie Fauteux

Process Sheet

FOR ENGINEERING USE ONLY

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL
 Job Number : 44931
 Estimate Number : 13726
 P.O. Number :
 This Issue : 19/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : R & D SM/MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : MF 09-01-19
 Comment : Est Rev:A 09-01-14 new issue DD verified by:EC

Part Number : D387611
 Drawing Number : D3876 PROTO
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 22/01/2009 Qty: 1 Um: Each

POSITIVE RECALL

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 F60029 M LEXS125F100009 lexan grey



Comment: Qty.: 11.3349 sf(s)/Unit Total : 11.3349 sf(s)

lexan grey

batch: 109455 B 9-1-20

MAT NOT PULLED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3876

Dwg Rev: PROTOProg Rev: TYPEB 9-1-20

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-1-20

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING APPROVAL

UP 9.01.21

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

transfer
Dart GlasgowJS09/01/20(X)

2.1. Add D3028-1 ; qty 24, B32923

SEE WID CHG COVER

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09.01.22	2.1	QTY (24) D328 D3628-1 BIN <u>32923</u>	UP	09.01.21 pc 051042		UP 09.01.21 pc 051042	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/01/2009 4:53:58 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 44931

Part Number: D387611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.01.26

POSITIVE RECALL

EFFECTIVE 09.01.26 AUTH

RELEASED DATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Attach w/d
to
Job #: 00280A /

Product #: _____

Date: 09.01.14

Product Name: 212 Baggage Protectors

Requested By: CP

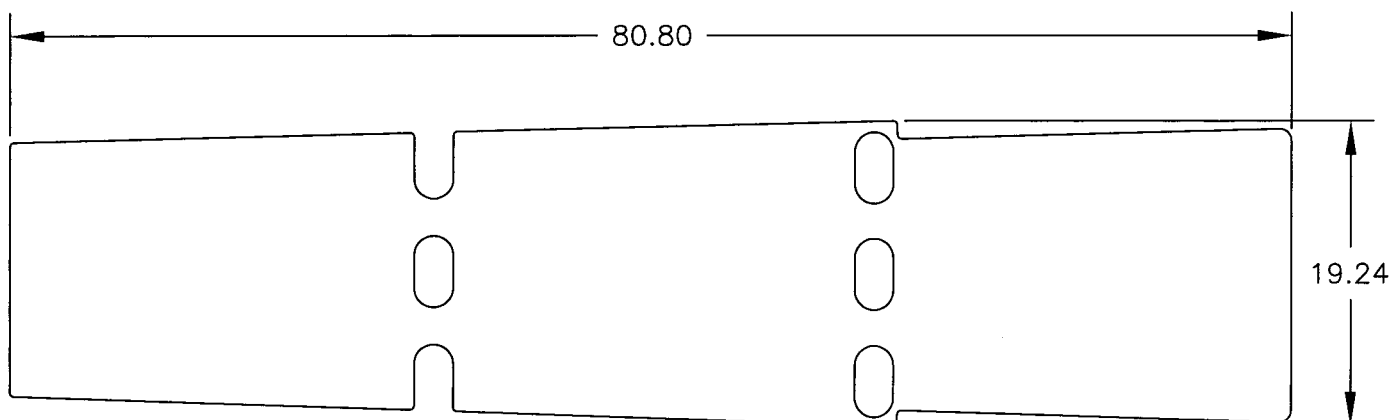
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3876-1	SF	PANEL	09.01.13	N	ASAP	Need qty(1) of each panel, shipped to Dave Bolt @ Eagle.	
1	D3876-3	SF	PANEL	09.01.13	N	ASAP	Make from DXF's supplied by CP. CP to do dim check &	
1	D3876-5	SF	PANEL	09.01.13	N	ASAP	approval. Need basic IPP or custom work order to track	
1	D3876-7	SF	PANEL	09.01.13	N	ASAP	work steps, in case Mike O decides to keep parts.	
1	D3876-9	SF	PANEL	09.01.13	N	ASAP		
1	D3876-11	SF	PANEL	09.01.13	N	ASAP		

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.01.13 GP

DESIGN	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3876	REV. A SHEET 6 OF 6
DATE 09.01.13		TITLE PANEL	SCALE NTS

44931



44931

D3876-11 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3676-11A.DXF"

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